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**浙江恒久机械集团 · 中国链条出口基地**

ZHEJIANG HENGJIU MACHINERY GROUP

THE EXPORT BASE OF CHAIN INDUSTRY IN CHINA



# CONTENTS 目录

## 企业简介 COMPANY BRIEF

## 传动链 TRANSMISSION CHAIN

A系列短节距精密滚子链 Short Pitch Precision Roller Chain(A Series)	1
A系列短节距直板滚子链 Straight Side Plate Chain(A Series)	2
A系列双节距传动滚子链 Double Pitch Roller Chain(A Series)	3
B系列短节距精密滚子链 Short Pitch Precision Roller Chain(B Series)	4
摩托车链条 Motorcycle Chain	5
发动机链 正时链 Engine Chain & Timing Chain	6

## 输送链 CONVEYOR CHAIN

A系列双节距直板输送链 Double Pitch Conveyor Chain(A Series)	7
A系列双节距大滚子输送链 Double Pitch Conveyor Chain With Enlarged Roller(A Series)	7
B系列双节距直板输送链 Double Pitch Conveyor Chain(B Series)	8
A/B系列输送链标准附件 Conveyor Chain Attachments(A & B Series)	9-10

## 曳引链 DRAGGING CHAIN

板式链 Leaf Chain	11-12
农用滚子链及附件 Agricultural Chain & Attachments	12

## 特殊行业用链 SPECIAL CHAIN

立体车库链 Car Packing Chain	13
污水处理链 Steel chains for Sewage Disposal	13
棕油链 Palm Oil Chain	14



THINKING OF TODAY BY OBSERVING FUTURE  
 THINKING OF TODAY BY OBSERVING FUTURE

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## COMPANY BRIEF

### 企业简介

恒久机械集团是国内唯一既生产设备又生产链条的集团公司，是中国链条行业的龙头企业，中国链条的出口基地。集团公司现有九个分厂，以链条为主导产品，融科研、开发、生产、销售为一体，并具有进出口自营权。

本公司的主要产品为：链条、链条设备、链条专用材料、链条零件及高档彩印包装制品；精工制作各种规格的精密套筒链、滚子链、板式链、平顶链、齿型链、输送链、农机链、石油链、冶金用链、摩托车专用链及链条节头等。还可以根据客户需要设计制造其他特殊用途的设备及链条产品。

本公司始终把“抓质量、树品牌”放在第一位，先后有十多种产品以其高效、自动化水平高而获得“国家级新产品”，“浙江省名牌”等称号。企业通过ISO9001质量体系认证和ISO14001环保体系认证，现已成功开发数控高速链板冲裁机、链条装配自动线、高速卷管机、链条预拉机等多个新产品并投入使用，使我公司的技术装备保持着国内领先水平，也为国内整个链条行业的发展做出了贡献。

本公司近年来不断加大技改项目的投入，企业规模不断扩大。管理现代化、生产自动化、厂区花园式的现代化工业链条生产基地已经建成，跻身世界链条生产先进水平是我们企业新世纪的新追求、新目标。

本公司地处越国古都，西施故里诸暨。诸暨是一个风景秀美，环境怡人，经济发达的新兴中等城市，处于长三角经济发展区域内，距省会城市杭州80公里，紧邻中国轻纺城绍兴，中国小商品城义乌。距杭州萧山国际机场仅40公里，浙赣铁路、杭金衢高速公路贯穿全境，高速公路直通上海港及宁波港，我司恰处于杭金衢高速公路的诸暨出口处，水陆交通十分便利。

我司以“平等互利，信誉至上，共同发展”为企业方针，竭诚欢迎国内外客商来我司考察指导并开展业务往来，建立贸易关系，共创互惠互利大业。

HENGJIU GROUP, known as one of the leading chain manufacturers and exporters as well as "The Export Base of Chain Industry in China", is the only one that specializing in producing both Chain-Making equipments and chains. Since 1953 HENGJIU GROUP is now composed by NINE branch factories which are in line of Chain-making Equipments, Material, Chain Parts, Standard Roller Chain, Conveyor Chain, Special Chain and Chain Packing etc.

HENGJIU GROUP's chain products include Standard Roller Chain, Motorcycle Chain, Timing Chain, Agricultural Chain, Conveyor Chain, Flat Top Chain, Leaf Chain, Special Industry Chain, Chain for Petroleum Equipments etc, over 6000 types. And HENGJIU GROUP is able to produce chains to order.

HENGJIU GROUP puts the quality and brand above anything else. And till now there are tens of products have been awarded the honor of "China National New Product" and "Famous Brand of Zhejiang" and in 2002, HENGJIU GROUP started her production complying with ISO9001 and ISO14001.

HENGJIU GROUP has successfully designed and developed High-Speed-Plate-Punch, High-Speed-Pin-Cutter, High-Speed-Bush-Curling-Machine, Automatic-Chain-Assembly-Line and Dynamic-Pre-Stretch-Machine. These equipments are advanced and playing important roles for the National Chain Industry.

HENGJIU GROUP has been increasing the investment in technology improvement and the expansion of manufacturing these years, leading to a gardenesque GOUPR with modern management and automatic manufacturing equipments. HENGJIU GROUP is expected to be a leading one in the world chain industry.

HENGJIU GROUP locates at Zhuji, a newly developing beautiful mid-size city with prosperous economy. The Zhuji city lies in Changjiang-River-Delta Economic Region and 80kms to Hangzhou city, the capital city of Zhejiang province. And Zhuji is also close to the Light Textile City Shaoxing and the Small-Commodity City Yiwu, as well as the Xiaoshan International Airport. The Zhegan Railway and the Hangjinqi Highway go through Zhuji and express ways cross the whole Zhuji city reaching Shanghai sea port and Ningbo sea port. HENGJIU GROUP is under favourable conditions for investing and international trade.

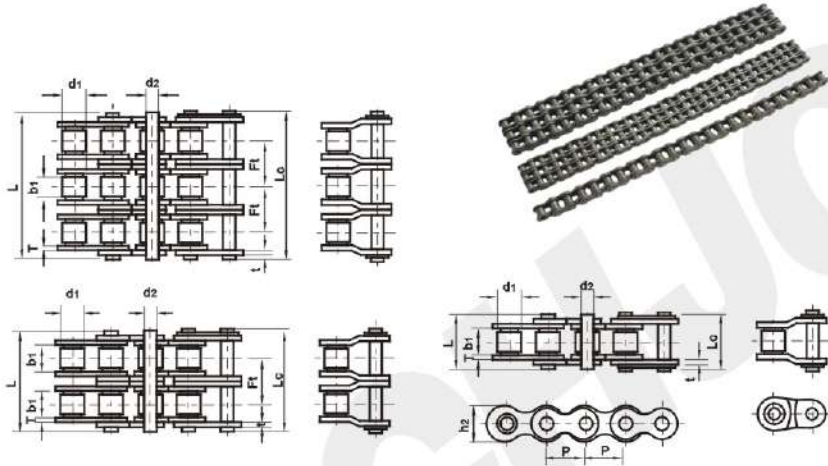
HENGJIU GROUP develops with principle of "Mutual Respect and Equality for Mutual Benefit" and she sincerely hopes to establish win-win business with customers overseas and domestic.

### A系列短节距精密滚子链

传动链

TRANSMISSION CHAIN

Short Pitch Precision Roller Chain(A Series)



ANSI Chain No. CHJC	ISO GB/T 1243号	Pitch		d1 max mm	b1 min mm	d2 max mm	t/T mm	h2 max mm	Pt mm	L max mm	Lc max mm	U.T.S KN	A.T.S KN	q kg/m
		mm	inch											
25-1	04C-1	6.35	1/4"	3.30	3.10	2.31	0.80	6.00	6.40	7.95	8.70	3.50	4.20	0.15
25-2	04C-2									14.40	15.15	7.00	8.40	0.28
35-1	06C-1	9.525	3/8"	5.08	4.77	3.58	1.30	8.70	10.13	12.30	13.30	7.80	9.36	0.35
35-2	06C-2									22.40	23.40	15.80	18.72	0.69
35-3	06C-3									32.50	33.50	23.40	28.08	1.02
081		12.70	1/2"	7.75	3.30	3.66	1.00	9.91		10.20	11.70	8.20	9.84	0.29
082					2.38	3.66	-	9.91	8.20	-	10.00	12.00	0.27	
083					4.88	4.09	1.27	10.30	12.90	14.40	12.00	14.40	0.43	
084					4.88	4.09	1.80	11.15	14.80	16.30	16.00	19.20	0.60	
085					7.77	6.25	3.58	-	9.91	14.00	16.00	6.80	8.16	0.39
41-1	085	12.70	1/2"	7.77	6.38	3.58	1.20	9.60	14.38	13.60	14.70	6.70	8.04	0.41
40-1	08A-1	12.70	1/2"	7.92	7.85	3.97	1.50	12.00	14.38	16.40	17.90	13.80	16.56	0.66
40-2	08A-2									30.80	32.30	27.60	33.12	1.30
40-3	08A-3									45.00	46.70	41.40	49.68	1.96
50-1	10A-1	15.875	5/8"	10.16	9.40	5.08	2.03	15.05	18.11	20.50	21.90	21.80	26.16	1.10
50-2	10A-2									38.20	40.00	43.80	52.32	2.14
50-3	10A-3									56.50	58.10	65.40	78.48	3.20
50-4	10A-4									74.50	76.10	87.20	104.64	4.35
60-1	12A-1	19.05	3/4"	11.91	12.57	5.94	2.42	18.00	22.78	25.48	26.70	31.10	37.32	1.53
60-2	12A-2									48.40	49.50	62.30	74.76	3.00
60-3	12A-3									71.30	73.10	93.40	112.08	4.50
60-4	12A-4									93.80	96.00	124.40	149.28	5.97
60-5	12A-5									116.60	119.00	154.00	184.80	7.44
60-6	12A-6									139.40	142.60	177.10	212.52	8.91

### A系列短节距直板滚子链

传动链

TRANSMISSION CHAIN

Straight Side Plate Chain(A Series)

ANSI Chain No. CHJC	ISO GB/T 1243号	Pitch		d1 max mm	b1 min mm	d2 max mm	t/T mm	h2 max mm	Pt mm	L max mm	Lc max mm	U.T.S KN	A.T.S KN	q kg/m
		mm	inch											
80-1		16A	25.40	15.88	15.75	7.94	3.23	23.50	29.29	32.70	34.10	55.60	66.72	2.63
80-2										61.80	63.40	111.20	133.44	5.24
80-3										91.20	94.20	166.80	200.16	7.83
80-4										120.80	123.50	222.40	266.88	10.42
80-5										150.10	153.00	276.80	330.96	13.01
80-6										179.40	182.50	317.00	380.40	15.60
100-1		20A	31.75	19.05	18.90	9.53	4.00	30.00	35.76	40.00	43.10	86.70	104.04	4.03
100-2										75.80	78.90	173.50	208.20	8.02
100-3										110.00	115.30	260.20	312.24	12.00
100-4										147.40	151.10	346.80	416.16	15.98
100-5										183.20	187.00	430.00	516.00	19.96
100-6										219.00	223.00	502.80	603.36	23.94
120-1		24A	38.10	22.23	25.22	11.10	4.80	36.20	45.44	50.50	54.00	124.60	149.52	5.94
120-2										95.94	99.40	249.10	298.92	11.84
120-3										141.40	144.90	373.70	448.44	17.69
120-4										186.20	189.60	498.40	598.08	23.54
120-5										232.30	236.80	618.00	741.60	29.39
120-6										277.70	281.20	722.70	867.24	35.24
140-1		28A	44.45	25.40	25.22	12.70	5.60	42.00	48.87	53.50	57.80	169.00	202.80	7.50
140-2										102.50	106.70	338.10	405.72	14.89
140-3										151.50	155.80	507.10	608.52	22.28
140-4										200.40	204.70	676.00	811.20	29.67
140-5										249.30	253.50	838.20	1005.84	37.08
140-6										298.10	302.40	980.20	1176.24	44.45
160-1		32A	50.80	28.58	31.55	14.27	6.50	48.26	58.55	64.87	70.67	222.40	266.88	10.20
160-2										124.02	130.02	444.80	533.76	20.25
160-3										182.57	188.57	667.20	800.64	30.31
160-4										241.12	247.12	889.60	1067.52	40.35
160-5										299.67	305.67	1103.10	1323.72	50.40
160-6										358.22	364.22	1289.90	1547.88	60.45
180-1		36A	57.15	35.71	35.48	17.48	7.20	54.31	65.84	72.70	77.10	280.20	336.24	13.95
180-2										138.50	142.90	560.50	672.60	27.62
180-3										204.40	208.80	840.70	1008.84	41.29
180-4										270.20	274.60	1120.80	1344.96	54.96
180-5										336.00	340.40	1389.80	1667.76	68.63
180-6										401.90	406.30	1625.20	1950.24	82.30
200-1		40A	63.50	39.68	37.85	19.84	8.35	60.30	71.55	80.00	87.00	347.00	416.40	16.88
200-2										151.60	156.60	693.90	832.68	33.42
200-3										223.20	230.00	1040.90	1249.08	50.50
200-4										294.55	301.60	1388.00	1666.60	66.54
200-5										366.10	373.10	1721.10	2065.32	83.10
200-6										437.65	444.70	2012.60	2415.12	99.68
240-1		48A	76.20	47.63	47.35	23.80	10.00	72.38	87.83	99.00	106.00	500.40	600.48	24.25
240-2										168.30	195.30	1000.80	1200.96	48.13
240-3										283.10	1601.30	1601.56	72.01	
240-4										370.90	2001.60	2401.92	95.89	
240-5										458.80	2482.00	2978.40	119.77	
240-6										547.60	2902.30	3482.76	143.65	

U.T.S=Ultimate Tensile Strength 破断载荷

A.T.S=Average Tensile Strength 平均拉伸载荷

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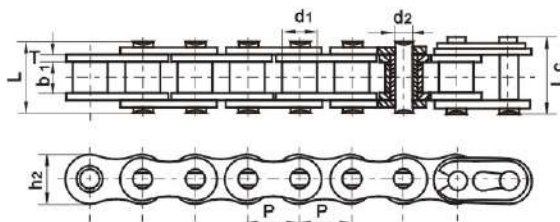


## 摩托车链条

Motorcycle Chain

传动链

TRANSMISSION CHAIN



DIN ISO Chain No. CHJC	Pitch		d1 max mm	b1 min mm	d2 max mm	T max mm	h2 max mm	L max mm	Lc max mm	U.T.S KN	A.T.S KN	g kg/m
	mm	inch										
415	12.70	1/2"	7.77	3.96	3.96	1.20	10.30	12.15	13.90	9.00	10.80	0.33
415H						1.50	12.00	13.40	15.90	16.00	192.00	0.50
420						1.50	12.00	14.75	15.90	16.00	192.00	0.55
420H						1.70	12.00	16.70	17.00	17.00	20.40	0.83
428						1.80	11.80	16.85	18.10	17.80	21.36	0.69
428H	7.94	8.51	4.45	4.45	4.45	2.03	11.80	18.70	20.10	20.60	24.72	0.79
520						2.03	15.00	17.30	18.90	26.50	31.80	0.89
520H	15.875	5/8"	10.18	5.08	5.08	2.42	15.00	18.80	20.50	26.50	31.80	1.10
525						2.03	15.00	19.40	20.50	26.50	31.80	1.06
525H						2.42	15.00	20.50	22.20	26.50	31.80	1.20
530						2.03	15.00	20.50	22.20	26.50	31.80	1.06
530H	9.50	11.91	5.94	5.94	5.94	2.42	15.00	22.00	23.50	32.80	39.36	1.24
830						2.42	18.00	22.70	25.00	35.20	42.24	1.80
830H	19.05	3/4"	11.91	5.94	5.94	3.25	18.00	25.90	27.80	42.00	50.40	2.16

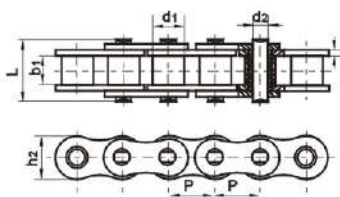
## 发动机链 正时链

Engine Chain & Timing Chain

传动链

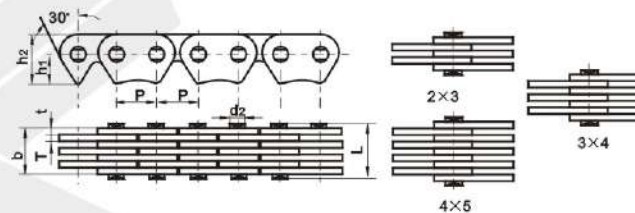
TRANSMISSION CHAIN

发动机链条包括起动机链, 基础驱动链, 汽车时规链, 油泵链等。  
Our engine mechanism chains are composed of starter chains, primary drive chains, automotive timing chains and oil pump chains etc..



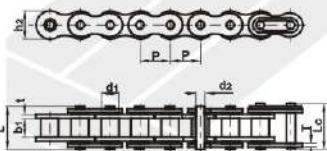
DIN ISO Chain No. CHJC	GB/T	Pitch		d1 max mm	d2 min mm	b1 max mm	T max mm	L max mm	h2 max mm	U.T.S KN	A.T.S KN	g kg/m
		mm	inch									
25	04C	6.35	1/4"	3.30	2.31	3.18	0.80	7.90	6.00	3.50	4.20	0.15
25H	04CH	6.35	1/4"	3.30	2.31	3.18	1.04	9.00	5.90	4.80	5.20	0.17
C25		6.35	1/4"	3.30	2.31	3.18	1.04	9.00	5.90	4.80	5.20	0.18
219	05MA	7.774		4.59	3.00	4.68	1.1/1.0	12.00	7.50	8.80	7.90	0.25
219H		7.774		4.59	3.01	5.00	1.2/1.04	12.00	7.60	8.60	7.90	0.27
270H	05MC	8.50		5.00	3.28	4.75	1.8/1.40	13.30	8.60	9.80	12.50	0.33
T8F	05MCF	8.00		4.77	3.28	6.72	1.3/1.10	13.90	7.50	10.20	11.50	0.35
T3F	06MA	9.525	3/8"	6.00	4.50	9.50	1.88/1.50	18.60	9.30	11.80	12.50	0.61

此外恒久公司亦可为客户提06E、04M、05T、05B、05H、HJ06B1、HJ06B2、HJ35-1、HJ35-2、C-499等一系列的汽车正时链, 产品适用于Audi(奥迪)、HONDA(本田)、BMW(宝马)、Fiat(菲亚特)、Ford(福特)、Hyundai(现代)、Mazda(马自达)、Nissan(尼桑)、Toyota(丰田)等车型。



## 摩托车密封圈链条(O型密封圈链条)

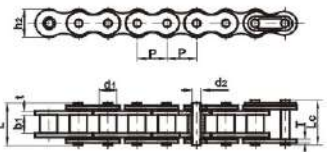
O-Ring Motorcycle Chain



DIN ISO Chain No. CHJC	Pitch		d1 max mm	b1 min mm	d2 max mm	T max mm	h2 max mm	U.T.S KN	A.T.S KN	g kg/m
	mm	inch								
420-O	12.70	1/2"	7.94	7.95	3.96	1.50	12.00	17.00	20.40	0.80
428-O	12.70	1/2"	8.51	7.95	4.45	1.60	12.00	20.10	24.12	0.72
520-O	15.875	5/8"	10.16	8.35	5.08	2.00	15.09	27.00	32.40	0.94
525-O	15.875	5/8"	10.14	7.94	5.08	2.00	15.09	28.00	33.60	0.98
530-O	15.875	5/8"	10.14	9.50	5.08	2.00	15.09	28.00	33.60	1.11
630-O	19.05	3/4"	11.91	9.53	5.94	2.40	18.00	35.00	42.00	1.58
428H-O	12.70	1/2"	8.51	7.94	4.45	2.00	12.30	22.00	26.40	0.85
520H-O	15.875	5/8"	10.16	8.35	5.24	2.40	15.00	32.00	38.40	1.00
525H-O	15.875	5/8"	10.16	7.94	5.24	2.40	15.00	32.00	38.40	1.12
530H-O	15.875	5/8"	10.16	9.50	5.24	2.40	15.00	34.00	40.80	1.20
630H-O	19.05	3/4"	11.91	12.63	5.94	3.25	18.00	42.00	50.40	1.60

## 摩托车密封圈链条(X型密封圈链条)

X-Ring Motorcycle Chain



DIN ISO Chain No. CHJC	Pitch		d1 max mm	b1 min mm	d2 max mm	L max mm	Lc max mm	h2 max mm	T max mm	U.T.S KN	A.T.S KN		
	mm	inch											
CL04	6.35	1/4"	4.35	2.7	6.2	3.9	6.7	1.04/0.75	(outside)	5	5.88	7.056	0.22
CL04	6.35	1/4"	6.35	2.7	8.3	3.9	6.7	1.04/0.75	(outside)	7	8.82	10.584	0.28
CL04	6.35	1/4"	9.40	2.7	10.9	3.9	6.7	1.04	(outside)	9	11.76	14.112	0.35
520	15.875	5/8"	10.16	6.25	5.08	20.50	22.00	15.00	2.03	29.00	34.80		
520H	15.875	5/8"	10.16	6.25	5.08	21.80	23.10	15.00	2.42	37.00	44.40		
525	15.875	5/8"	10.16	7.94	5.08	21.80	23.10	15.00	2.03	29.00	34.80		
525H	15.875	5/8"	10.16	7.94	5.08	22.80	24.30	15.00	2.42	37.00	44.40		
530	15.875	5/8"	10.16	9.50	5.08	22.80	24.30	15.00	2.03	29.00	34.80		
530H	15.875	5/8"	10.16	9.50	5.08	24.80	26.30	15.00	2.42	37.00	44.40		

U.T.S=Ultimate Tensile Strength 破断载荷

A.T.S=Average Tensile Strength 平均拉伸载荷

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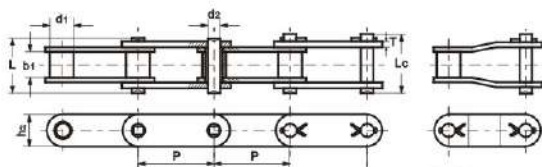
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### A系列双节距直板输送链

Double Pitch Conveyor Chain (A Series)

输送机

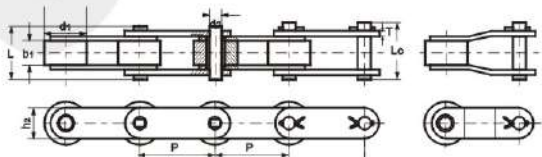
CONVEYOR CHAIN



ANSI Chain No. CHJC	ISO Chain No.	Pitch		d1 mm max	b1 mm min	d2 mm max	h2 mm max	T mm max	L mm max	Lc mm max	U.T.S KN	A.T.S KN	q kg/m
		mm	inch										
C2040	C208A	25.40	1"	7.95	7.85	3.96	12.00	1.50	16.60	17.80	10.20	12.24	0.52
C2050	C210A	31.75	1 1/4	10.16	9.40	5.08	15.00	2.03	20.70	22.22	16.20	19.44	0.84
C2060	C212A	38.10	1 1/2	11.91	12.57	6.94	18.00	2.42	26.90	27.77	23.60	28.32	1.23
C2080	C216A	50.80	2"	15.88	15.75	7.92	23.50	3.25	32.70	36.50	41.00	49.20	2.17
C2100	C220A	63.50	2 1/2	19.05	18.90	9.52	30.00	4.00	40.40	44.70	59.40	71.28	3.01
C2120	C224A	76.20	3"	22.23	25.22	11.10	35.80	4.80	50.30	54.30	92.80	111.36	4.82
C2160	C232A	101.60	4"	28.58	31.75	14.27	47.80	6.40	64.80	69.90	228.80	272.16	8.23
C2040H	C208AH	25.40	1"	7.95	7.85	3.96	12.00	2.03	-	-	14.10	16.92	0.82
C2050H	C210AH	31.75	1 1/4	10.16	9.40	5.08	15.00	2.42	-	-	22.20	26.64	1.05
C2060H	C212AH	38.10	1 1/2	11.91	12.57	5.94	18.00	3.25	29.20	31.60	23.60	28.32	1.51
C2080H	C216AH	50.80	2"	15.88	15.75	7.92	24.00	4.00	36.20	39.40	41.00	49.20	2.53
C2100H	C220AH	63.50	2 1/2	19.05	18.90	9.52	30.00	4.80	43.80	46.90	59.40	71.28	3.84
C2120H	C224AH	76.20	3"	22.23	25.22	11.10	35.70	5.60	53.50	57.50	92.80	111.36	5.35
C2160H	C232AH	101.60	4"	28.58	31.75	14.27	47.80	7.20	68.20	73.00	228.80	272.16	9.06

### A系列双节距大滚子输送链

Double Pitch Conveyor Chain With Enlarged Roller (A Series)



ANSI Chain No. CHJC	ISO Chain No.	Pitch		d1 mm max	b1 mm min	d2 mm max	h2 mm max	T mm max	L mm max	Lc mm max	U.T.S KN	A.T.S KN	q kg/m
		mm	inch										
C2042	C208AL	25.40	1"	15.88	7.85	3.96	12.00	1.50	16.60	17.80	14.10	16.92	0.87
C2052	C210AL	31.75	1 1/4	19.05	9.40	5.08	15.00	2.03	20.70	22.22	22.20	26.64	1.31
C2062	C212AL	38.10	1 1/2	22.23	12.57	5.94	18.00	2.42	25.90	27.77	31.80	38.16	1.94
C2082	C216AL	50.80	2"	28.58	15.75	7.92	23.50	3.25	32.70	36.50	56.70	68.04	3.22
C2102	C220AL	63.50	2 1/2	39.67	18.90	9.52	30.00	4.00	40.40	44.70	88.50	106.20	5.05
C2122	C224AL	76.20	3"	44.45	25.22	11.10	35.80	4.80	50.30	54.30	127.00	152.40	7.81
C2162	C232AL	101.60	4"	57.15	31.75	14.27	47.80	6.40	64.80	69.90	228.80	272.16	11.95
C2042H	C208AHL	25.40	1"	15.88	7.85	3.96	12.00	2.03	-	-	14.10	16.92	0.98
C2052H	C210AHL	31.75	1 1/4	19.05	9.40	5.08	15.00	2.42	-	-	22.20	26.64	1.54
C2062H	C212AHL	38.10	1 1/2	22.23	12.57	5.94	18.00	3.25	29.20	31.60	31.80	38.16	2.23
C2082H	C216AHL	50.80	2"	28.58	15.75	7.92	24.00	4.00	36.20	39.40	56.70	68.04	3.58
C2102H	C220AHL	63.50	2 1/2	39.67	18.90	9.52	30.00	4.80	43.80	46.90	88.50	106.20	5.99
C2122H	C224AHL	76.20	3"	44.45	25.22	11.10	35.70	5.60	53.50	57.50	127.00	152.40	8.33
C2162H	C232AHL	101.60	4"	57.15	31.75	14.27	47.80	7.20	68.20	73.00	228.80	272.16	12.77

U.T.S=Ultimate Tensile Strength 破断载荷

A.T.S=Average Tensile Strength 平均拉伸载荷

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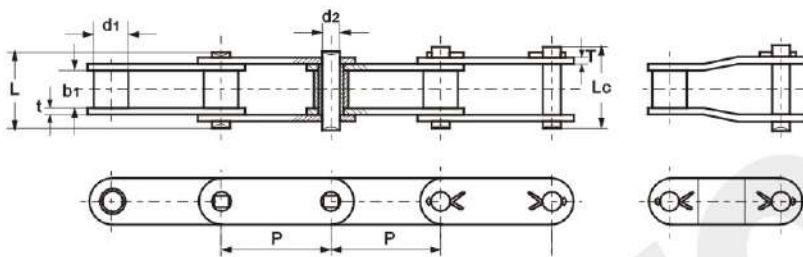
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### B系列双节距直板输送链

Double Pitch Conveyor Chain (B Series Straight Side Plate)

输送机

CONVEYOR CHAIN



### 标准滚子系列

Standard Roller Series

ISO Chain No. CHJC	Pitch		d1 mm max	b1 mm min	d2 mm max	t mm max	T mm max	h2 mm max	L mm max	Lc mm max	U.T.S KN	A.T.S KN	q kg/m
	mm	inch											
C208B	25.40	1"	8.51	7.75	4.45	1.65	1.65	11.80	17.00	18.20	17.80	21.36	0.56
C210B	31.75	1 1/4	10.16	9.65	5.08	1.65	1.65	14.60	19.20	20.60	22.20	26.64	0.70
C212B	38.10	1 1/2	12.07	11.68	5.72	1.80	1.80	16.00	22.00	23.40	28.90	34.68	0.79
C216B	50.80	2"	15.88	17.02	8.28	3.20	4.00	20.90	35.30	36.70	60.00	72.00	2.10
C220B	63.50	2 1/2	19.05	19.56	10.19	3.60	4.50	26.00	40.40	44.00	95.00	114.00	2.78
C224B	76.20	3"	25.40	25.40	14.63	5.00	6.00	33.40	53.40	60.00	160.00	192.00	5.20

### 大滚子系列

Big Roller Series

ISO Chain No. CHJC	Pitch		d1 mm max	b1 mm min	d2 mm max	t mm max	T mm max	h2 mm max	L mm max	Lc mm max	U.T.S KN	A.T.S KN	q kg/m
	mm	inch											
C208BL	25.40	1"	15.88	7.75	4.45	1.65	1.65	11.80	17.00	18.20	17.80	21.36	0.88
C210BL	31.75	1 1/4	19.05	9.65	5.08	1.65	1.65	14.60	19.20	20.60	22.20	26.64	1.17
C212BL	38.10	1 1/2	22.23	11.68	5.72	1.80	1.80	16.00	22.00	23.40	28.90	34.68	1.42
C216BL	50.80	2"	28.58	17.02	8.28	3.20	4.00	20.90	35.30	36.70	60.00	72.00	3.23
C220BL	63.50	2 1/2	39.67	19.56	10.19	3.60	4.50	26.00	40.40	44.00	95.00	114.00	5.00
C224BL	76.20	3"	44.45	25.40	14.63	5.00	6.00	33.40	53.40	60.00	160.00	192.00	7.85

U.T.S=Ultimate Tensile Strength 破断载荷

A.T.S=Average Tensile Strength 平均拉伸载荷

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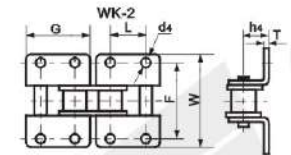
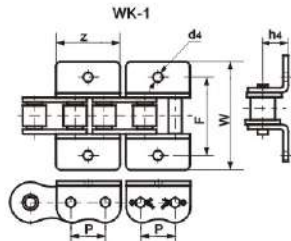
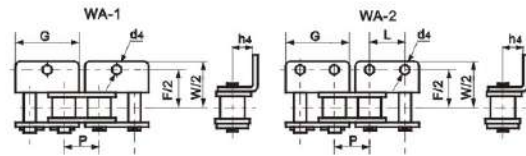
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### A/B系列输送链标准附件

Conveyor Chain Attachments (A & B Series)

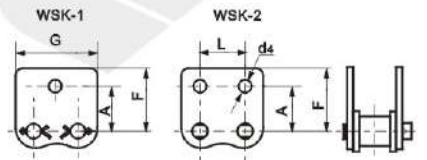
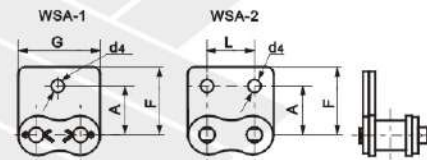
输送链

CONVEYOR CHAIN



DIN ISO Chain No. CHJC	ANSI Chain No.	Pitch		G mm	L mm	F mm	h4 mm	d4 mm
		mm	inch					
06C	35	9.525	3/8"	17.32	9.525	19.00	6.35	2.80
08A	40	12.700	1/2"	23.00	12.700	25.40	7.90	3.40
08S	41	12.700	1/2"	22.30	12.700	24.00	7.20	4.85
10A	50	15.875	5/8"	28.80	15.875	31.75	10.30	5.50
12A	60	19.050	3/4"	34.65	19.050	38.10	11.90	5.50
16A	80	25.400	1"	45.90	25.400	50.80	15.90	6.80
20A	100	31.750	1 1/4"	57.65	31.750	63.50	19.80	9.20
24A	120	38.100	1 1/2"	69.30	38.100	76.20	23.00	9.80
28A	140	44.450	1 3/4"	80.45	44.450	88.90	28.60	11.40
32A	160	50.800	2"	92.00	50.800	101.60	31.75	13.10
40A	200	63.500	2 1/2"	115.50	63.500	127.00	42.88	16.30
08B		12.700	1/2"	24.00	12.700	25.40	8.90	4.30
10B		15.875	5/8"	29.58	15.875	31.80	10.31	5.30
12B		19.050	3/4"	34.05	19.050	38.10	13.46	6.40
16B		25.400	1"	46.40	25.400	50.80	15.88	6.40
20B		31.750	1 1/4"	58.10	31.750	63.00	19.80	9.00
24B				71.30	38.100	76.20	26.67	10.50
28B				81.10	44.450	88.90	28.58	13.10
32B				92.80	50.800	101.60	31.75	13.10

DIN ISO Chain No. CHJC	ANSI Chain No.	Pitch		G mm	L mm	A mm	F mm	d4 mm
		mm	inch					
06C	35	9.525	3/8"	17.32	9.525	9.50	14.55	2.8
08A	40	12.700	1/2"	23.00	12.700	12.70	17.40	3.4
08S	41	12.700	1/2"	21.20	12.700	11.85	16.55	3.6
10A	50	15.875	5/8"	28.80	15.875	15.90	23.05	5.5
12A	60	19.050	3/4"	34.65	19.050	18.30	26.86	5.5
16A	80	25.400	1"	45.90	25.400	24.60	35.45	6.8
20A	100	31.750	1 1/4"	57.65	31.750	31.80	44.00	9.2
24A	120	38.100	1 1/2"	69.30	38.100	36.50	51.60	9.8
28A	140	44.450	1 3/4"	80.45	44.450	44.50	62.00	11.4
32A	160	50.800	2"	92.00	50.800	50.80	69.85	13.1
40A	200	63.500	2 1/2"	115.50	63.500	63.50	88.90	16.3
08B		12.700	1/2"	23.30	12.700	13.35	18.90	4.3
10B		15.875	5/8"	29.58	15.875	16.50	22.95	5.3
12B		19.050	3/4"	34.05	19.050	21.45	28.60	6.4
16B		25.400	1"	46.40	25.400	23.15	34.00	6.4
20B		31.750	1 1/4"	58.10	31.750	30.50	45.70	9.0

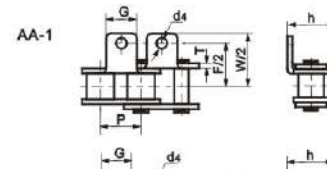


### A/B系列输送链标准附件

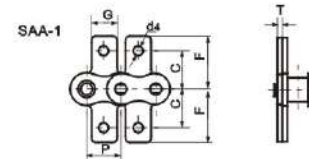
Conveyor Chain Attachments (A & B Series)

输送链

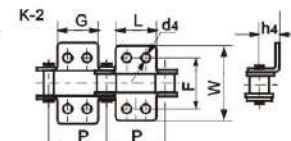
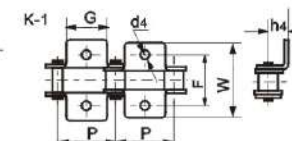
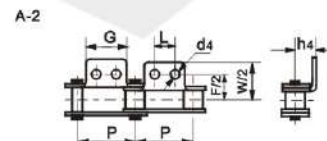
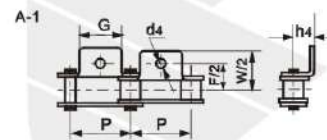
CONVEYOR CHAIN



DIN ISO Chain No. CHJC	ANSI Chain No.	Pitch		G mm	F mm	W mm	h mm	d4 mm
		mm	inch					
08A	40	12.700	1/2"	9.5	25.40	35.2	7.90	3.4
10A	50	15.875	5/8"	12.7	31.75	46.2	10.30	5.5
12A	60	19.050	3/4"	15.9	38.10	55.6	11.90	5.5
16A	80	25.400	1"	19.1	50.80	64.8	15.90	6.8
20A	100	31.750	1 1/4"	25.4	63.50	87.3	19.80	9.2
08B		12.700	1/2"	9.5	25.40	36.4	8.90	4.5
10B		15.875	5/8"	14.3	31.75	44.6	10.31	5.3
12B		19.050	3/4"	16.0	38.10	52.4	13.46	6.4
16B		25.400	1"	19.1	50.80	72.6	15.88	6.4
20B		31.750	1 1/4"	35.0	63.50	100.5	19.80	9.0



DIN ISO Chain No. CHJC	ANSI Chain No.	Pitch		G mm	C mm	F mm	d4 mm
		mm	inch				
08A	40	12.700	1/2"	9.5	12.70	19.05	3.4
10A	50	15.875	5/8"	12.7	15.90	25.25	5.5
12A	60	19.050	3/4"	15.9	18.30	29.33	5.5
16A	80	25.400	1"	19.1	24.60	34.70	6.8
20A	100	31.750	1 1/4"	25.4	31.80	43.30	9.2
08B		12.700	1/2"	9.5	13.35	18.90	4.3
10B		15.875	5/8"	14.3	16.50	22.95	5.3
12B		19.050	3/4"	16.0	21.45	28.60	6.4
16B		25.400	1"	19.1	23.15	34.00	6.4
20B		31.750	1 1/4"	35.0	30.50	45.70	9.0



DIN ISO Chain No. CHJC	ANSI Chain No.	Pitch		G mm	L mm	F mm	W mm	h4 mm	d4 mm
		mm	inch						
C208A	C2040	25.40	1"	19.1	9.5	25.4	39.6	9.1	3.4
C210A	C2050	31.75	1 1/4"	23.8	11.9	31.8	49.0	11.1	5.5
C212A	C2060	38.10	1 1/2"	28.6	14.3	42.9	67.8	14.7	5.5
C216A	C2080	50.80	2"	38.1	19.1	55.6	87.8	19.1	6.8
C220A	C2100	63.50	2 1/2"	47.6	23.8	66.6	107.5	23.4	9.2
C224A	C2120	76.20	3"	57.2	28.6	79.3	121.4	27.8	11.0
C232A	C2160	101.60	4"	76.2	38.1	104.7	151.6	36.5	13.1

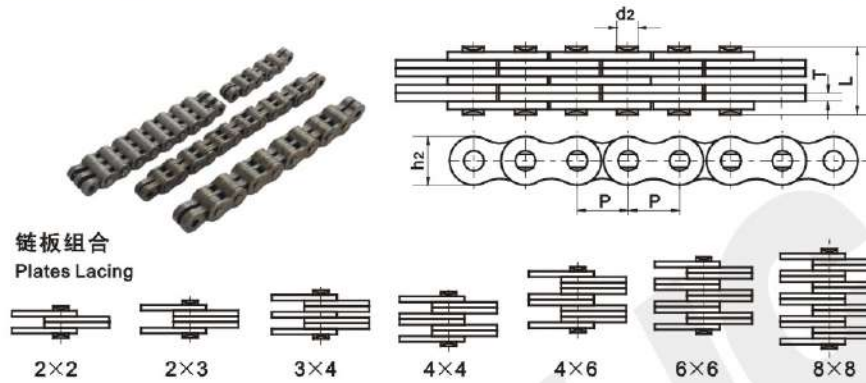


# 板式链

Leaf Chain

# 曳引链

DRAGGING CHAIN



链板组合  
Plates Lacing

DIN ISO Chain No. CHJC	ANSI Chain No.	Pitch		Plate Lacing	h <sub>2</sub> max mm	T max mm	d <sub>2</sub> max mm	L max mm	U.T.S KN	A.T.S KN	g <sub>3</sub> kg/m
		mm	Inch								
LH0822	BL422	12.7	1/2"	2x2	12.07	2.08	5.09	10.70	22.2	27.6	0.64
LH0823	BL423			2x3				12.80	22.2	27.6	0.79
LH0834	BL434	12.7	1/2"	3x4	12.07	2.08	5.09	16.80	33.4	41.4	1.10
LH0844	BL444			4x4				19.20	44.5	56.0	1.24
LH0846	BL446	12.7	1/2"	4x6	12.07	2.08	5.09	23.00	44.5	56.0	1.54
LH0846	BL446			6x6				27.10	66.7	81.7	1.84
LH0888	BL488	12.7	1/2"	8x8	12.07	2.08	5.09	35.40	89.0	109.4	2.48
LH1022	BL522			2x2				12.50	33.4	42.8	0.94
LH1023	BL523	15.88	5/8"	2x3	15.09	2.44	5.96	14.90	33.4	42.8	1.16
LH1034	BL534			3x4				20.20	48.9	63.6	1.62
LH1044	BL544	15.88	5/8"	4x4	15.09	2.44	5.96	22.40	66.7	84.5	1.84
LH1046	BL546			4x6				27.40	66.7	84.5	2.30
LH1066	BL566	15.88	5/8"	6x6	15.09	2.44	5.96	32.10	100.1	126.1	2.94
LH1088	BL588			8x8				42.00	133.4	169.5	3.64
LH1222	BL622	19.05	3/4"	2x2	18.11	3.30	7.94	17.37	48.9	63.6	1.45
LH1223	BL623			2x3				20.73	48.9	63.6	1.80
LH1234	BL634	19.05	3/4"	3x4	18.11	3.30	7.94	27.43	75.6	102.6	2.50
LH1244	BL644			4x4				30.78	97.9	122.3	2.90
LH1246	BL646	19.05	3/4"	4x6	18.11	3.30	7.94	37.49	97.9	122.3	3.60
LH1266	BL666			6x6				44.20	146.8	190.8	4.30
LH1288	BL688	19.05	3/4"	8x8	18.11	3.30	7.94	57.61	195.7	236.8	5.80
LH1622	BL822			2x2				21.34	84.5	108.2	2.20
LH1623	BL823	25.40	1"	2x3	24.13	4.09	9.54	25.48	84.5	108.2	2.70
LH1634	BL834			3x4				33.76	129.0	143.6	3.80
LH1644	BL844	25.40	1"	4x4	24.13	4.09	9.54	37.90	169.0	214.6	4.30
LH1646	BL846			4x6				48.18	169.0	214.6	5.40
LH1688	BL888	25.40	1"	6x6	24.13	4.09	9.54	54.46	253.6	324.6	6.50
LH1688	BL888			8x8				71.02	338.1	432.7	8.60
LH2022	BL1022	31.75	1 1/4"	2x2	30.18	4.9	11.11	25.37	115.6	146.8	3.40
LH2023	BL1023			2x3				30.33	115.6	146.8	4.30
LH2034	BL1034	31.75	1 1/4"	3x4	30.18	4.9	11.11	40.23	182.4	231.6	6.00
LH2044	BL1044			4x4				45.19	231.3	291.4	6.90
LH2046	BL1046	31.75	1 1/4"	4x6	30.18	4.9	11.11	55.09	231.3	291.4	8.60
LH2088	BL1088			6x6				65.00	347.0	430.3	10.30
LH2088	BL1088	31.75	1 1/4"	8x8	30.18	4.9	11.11	84.81	462.6	555.1	13.80
LH2422	BL1222			2x2				29.62	151.2	192.0	4.60
LH2423	BL1223	38.1	1 1/2"	2x3	36.2	5.77	12.71	35.43	151.2	192.0	5.80
LH2434	BL1234			3x4				47.07	244.6	308.1	8.10
LH2444	BL1244	38.1	1 1/2"	4x4	36.2	5.77	12.71	52.88	302.5	381.1	9.30
LH2446	BL1246			4x6				64.52	302.5	381.1	11.80
LH2466	BL1266	38.1	1 1/2"	6x6	36.2	5.77	12.71	76.15	453.7	543.6	13.90
LH2488	BL1288			8x8				99.42	605.0	726.0	18.60

# 板式链

Leaf Chain

# 曳引链

DRAGGING CHAIN

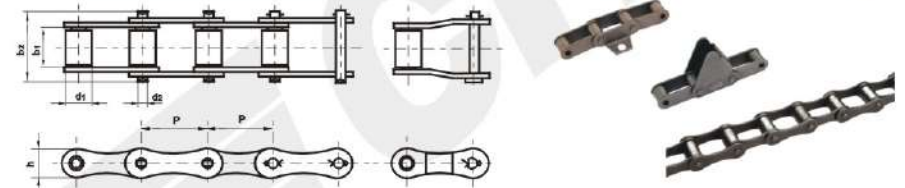
DIN ISO Chain No. CHJC	ANSI Chain No.	Pitch		Plate Lacing	h <sub>2</sub> max mm	T max mm	d <sub>2</sub> max mm	L max mm	U.T.S KN	A.T.S KN	g <sub>3</sub> kg/m				
		mm	Inch												
LH2822	BL1422	44.45	1 3/4"	2x2	42.24	6.55	14.29	33.55	191.30	225.70	6.10				
LH2823	BL1423			2x3								40.16	191.30	225.70	7.60
LH2834	BL1434			3x4								53.37	315.80	372.60	10.60
LH2844	BL1444			4x4								59.97	382.60	451.20	12.20
LH2846	BL1446			4x6								73.18	382.60	451.20	15.30
LH2866	BL1466			6x6								86.39	578.30	682.40	18.20
LH2888	BL1488	50.8	2"	8x8	48.26	7.52	17.46	112.80	765.10	902.90	24.30				
LH3222	BL1622			2x2				39.01	289.10	341.10	8.00				
LH3223	BL1623			2x3				46.58	289.10	341.10	10.00				
LH3234	BL1634			3x4				61.72	440.40	519.80	14.00				
LH3244	BL1644			4x4				69.29	578.30	680.40	16.00				
LH3246	BL1646			4x6				84.43	578.30	680.40	20.00				
LH3266	BL1666	63.5	2 1/2"	6x6	60.33	9.91	23.81	99.57	857.40	1000.70	24.00				
LH3288	BL1888			8x8				129.84	1156.50	1364.40	32.00				
LH4022	BL2022			2x2				51.74	433.70	511.70	15.80				
LH4023	BL2023			2x3				61.70	433.70	511.70	19.80				
LH4034	BL2034			3x4				81.61	649.40	766.20	27.70				
LH4044	BL2044			4x4				91.57	867.40	1023.50	31.60				
Lh4046	BL2046	4x6	111.48	867.40	1023.50	39.50									

# 农用滚子链及附件

Agricultural Chain & Attachments

# 传动链

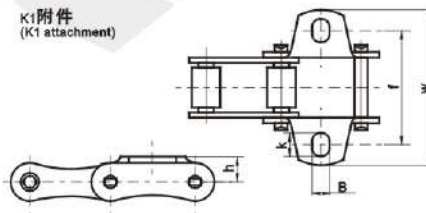
TRANSMISSION CHAIN



DIN ISO Chain No. CHJC	Pitch mm	d <sub>1</sub> max mm	b <sub>1</sub> min mm	h max mm	d <sub>2</sub> max mm	b <sub>2</sub> max mm	U.T.S KN	A.T.S KN	g <sub>3</sub> kg/m
S32	29.21	11.43	15.88	13.40	4.45	26.70	8.00	9.60	0.918
S42	34.93	14.27	19.05	19.70	7.01	34.20	26.70	32.04	1.835
S45	41.40	15.24	22.23	17.20	5.74	36.90	17.80	21.36	1.605
S52	38.10	15.24	22.23	17.20	5.74	36.90	17.80	21.36	1.811
S55	41.40	17.78	22.23	17.20	5.74	36.90	17.80	21.36	1.865
S62	41.91	19.05	25.40	17.20	5.74	40.00	26.70	32.04	2.171
S77	58.34	18.26	22.23	25.80	8.92	43.30	44.50	53.40	2.685
S88	66.27	22.86	28.58	26.00	8.92	49.70	44.50	63.40	3.223
A650	41.40	16.70	19.81	19.05	7.16	34.50	39.10	46.92	1.776
A620	42.01	17.91	24.51	19.05	7.16	41.50	39.10	46.92	2.438

# K1附件

(K1 attachment)



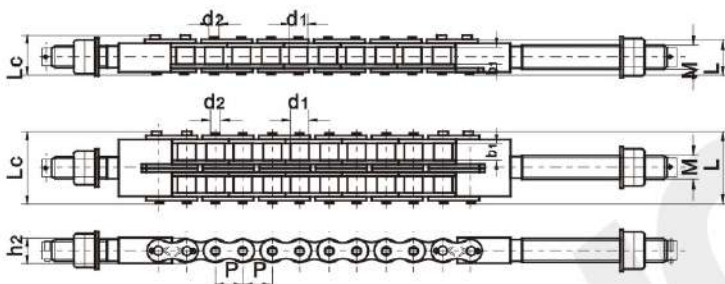
DIN ISO Chain No. CHJC	f mm	B mm	K mm	W mm	h mm
S32	42.90	6.50	8.10	60.00	8.60
S42	54.00	8.30	12.50	74.00	14.00
S45	54.00	8.30	11.50	74.00	11.40
S52	58.80	8.50	10.00	77.20	11.40
S55	54.00	8.30	11.50	74.00	11.40
S62	66.60	8.50	14.80	95.00	11.40
S77	76.20	8.50	11.50	101.00	20.80
S88	96.80	8.50	10.00	119.00	20.80

## 立体车库链

Car Packing Chain

特殊行业用链

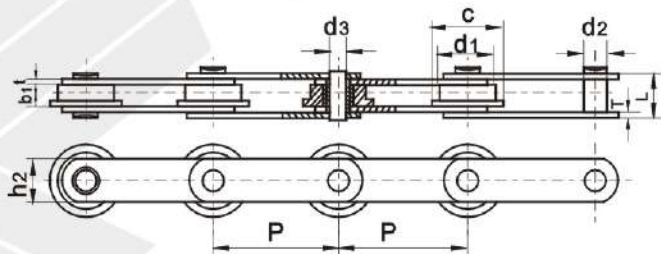
SPECIAL CHAIN



DIN Chain No. CHJC	Pitch		d2 max mm	b1 min mm	d1 max mm	L max mm	Lc max mm	h2 max mm	M nom	Type of bolt	U.T.S KN	A.T.S KN	g <sub>2</sub> kg/m
	mm	inch											
16ALT-1	25.4	1"	7.92	15.75	15.88	32.7	36.5	24	M20	71.55	81.80	98.16	2.60
18ALT-2						62.7	65.8			143.40	163.60	198.32	5.15
20ALT-1	31.75	1 1/4"	9.53	18.90	19.05	40.4	44.7	30	M24	107.85	115.00	138.00	3.91
20ALT-2						76.4	80.5			215.70	230.00	276.00	7.80
20ALT-3						112.2	116.3			323.55	345.00	414.00	11.77
24ALT-1	38.1	1 1/2"	11.10	25.22	22.23	50.3	54.3	35.7	M30	154.50	176.60	211.92	5.62
24ALT-2						95.8	99.7			309.00	353.20	423.84	11.70

## 污水处理链

Steel Chains for Sewage Disposal



DIN Chain No. CHJC	Pitch		b1 min mm	d1 max mm	C max mm	d2 max mm	d3 max mm	L max mm	h2 max mm	T max mm	t max mm	U.T.S KN	A.T.S KN	g <sub>2</sub> kg/m
	mm	inch												
W152	152.4		25.4	66.7	85.7	27.1	20	58.8	50	5	7	110	122.1	10.5

U.T.S=Ultimate Tensile Strength 破断载荷

A.T.S=Average Tensile Strength 平均拉伸载荷

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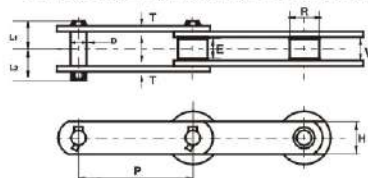
## 棕油链

Palm Oil Chain

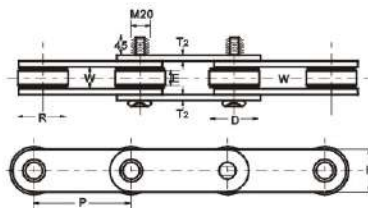
特殊行业用链

SPECIAL CHAIN

### SOLID PIN TYPE SUPER SERIES-NEW IMPROVED STRENGTHS



DIN ISO Chain No. CHJC	Pitch		R mm	D mm	E mm	W mm	H mm	L1 mm	L2 mm	U.T.S KN	A.T.S KN	g <sub>2</sub> kg/m
	mm	inch										
9503	76.7	3"	29.00	14.50	-	30.00	38.1	33.0	36.0	11500.00	18251.00	25300
94	101.6	4"	50.80	14.50	28.0	30.00	38.1	36.5	41.5	15000.00	18000.00	33000
804	152.4		50.80	14.50	28.0	30.00	38.1	36.5	41.5	15000.00	18000.00	33000
818	101.6	4"	47.60	19.00	17.8	19.00	38.1	22.8	30.0	9850.00	1920.00	21670
8818	152.4		47.60	19.00	17.8	19.05	38.1	-	-	9545.00	1945.00	21000
188S	152.4		66.70	26.92	24.2	25.40	50.8	-	-	19190.00	22620.00	42020
4755S	101.6	4"	31.75	13.00	12.3	14.00	24.8	-	-	4500.00	500.00	990

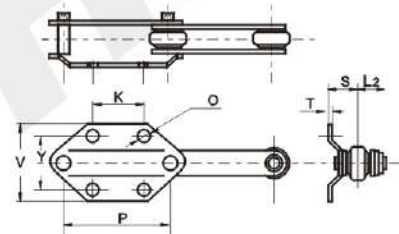


### EXTENDED PIN TYPE

DIN ISO Chain No. CHJC	Pitch		R mm	D mm	E mm	W mm	H mm	T2 mm	U.T.S KN	A.T.S KN
	mm	inch								
168	152.4		66.70	26.92	24.2	25.4	50.8	7	42000.00	50400.00

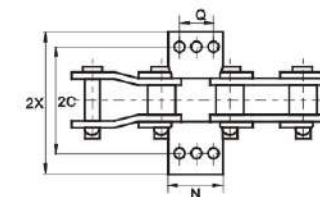
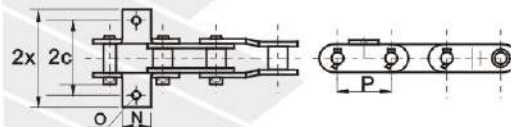
### G-4 ATTACHMENT

DIN ISO Chain No. CHJC	Pitch		K mm	Y mm	V mm	O mm	S mm	L2 mm
	mm	inch						
604	152.4		75	80	116	14	38.5	36



### K-1 ATTACHMENT

DIN ISO Chain No. CHJC	2C mm	2X mm	N mm	O mm	S mm	Q mm
9503 K2	111.25	142.35	66	12	25.4	36



### A-2/A-3 ATTACHMENT

DIN ISO Chain No. CHJC	C mm	X mm	K mm	N mm	01 mm	02 mm	S mm	R mm
T804	50.8	67.5	50.8	90	12	14	19.1	A2

