

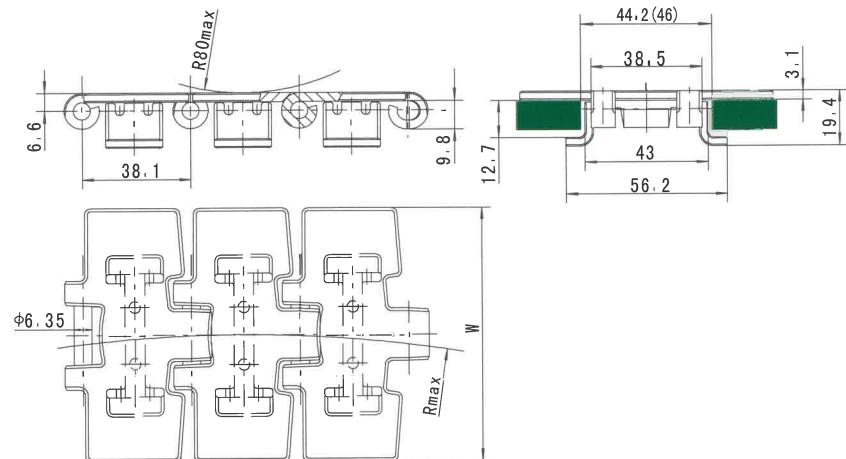


不锈钢侧弯平顶链 Stainless Steel Sideflexing Flat Top Chains

节距 P=38.1mm 8810TAB 系列 “L”型导向板

Pitch P=38.1mm 8810TAB Series “L” Type TAB

8810TAB



链号 Chain No.	链板 Chain				屈服强度 Yield Strength $\sigma_{0.2}$		侧弯半径 Sideflex Radius R _{max}		重量 Weight	
	材料 Material	表面粗糙度 Surface Roughness	宽度 Width (W)				mm	inch	kg/m	lb/ft
			μm	mm	inch	kN				
SS 8810 TAB-K325	铁素体型铬不锈钢 Ferritic Chromium Stainless Steel	0.6		82.5	3 1/4	5.8	1305	490	19 7/24	3.05
SS 8810 TAB-K350				88.9	3 1/2					3.19
SS 8810 TAB-K450				114.3	4 1/2					3.71
SS 8810 TAB-K750				190.5	7 1/2					5.20
SSH 8810 TAB-K325	特殊铬镍钢 Special Chromium-Nickel Steel	0.3		82.5	3 1/4	8	1800			3.07
SSH 8810 TAB-K350				88.9	3 1/2					3.20
SSH 8810 TAB-K450				114.3	4 1/2					3.73
SSH 8810 TAB-K750				190.5	7 1/2					5.22

- 说明：1.由于链板底部焊接有“L”型导向板，因此链条在设定的轨道里进行曲线运行时，能够消除抬起翻倾的趋势；
 2.链板与导向板焊接时，会产生热变形，而且焊接热影响区的色泽也会发生变化。为保持链板具有良好的平整度和外观质量，所有经焊接的链板工作面均要完成一道研磨抛光的工序；
 3.曲线输送段导轨宽度为44.2mm，直线输送段导轨宽度为46mm；
 4.同一宽度的链板有两种不同的材料可供选择，以适用不同的工作场合，导向板材料为软质的奥氏体型铬镍不锈钢；
 5.供货时，每条链条的标准长度为3.048m (10ft)，计80节。

Note: 1. As the underside of chain is welded a "L" Type TAB, it can eliminate the trend of lifting and turning over when the chains are having a curved running in a given track;

2. When the chain and the TAB are together welded, it will produce hot deformation and have a colour change in the welding heat affective area. To keep a good flatness and appearance of chain, the working surface of the chain that has been welded needs to be polished by grinding;

3. The width of the track in the curve conveying section is 44.2mm, and the one of the track in the straight conveying section is 46mm;

4. For the inch with the same width, there are 3 kinds of different materials to be available as an option, using to many different workplaces. The material of the TAB is soft Austenitic Chromium-Nickel Stainless Steel;

5. When supplied, the standard length of each chain is 3.048m (10ft), total 80links.